































































Coating	TiN	TiCN	TiAlN	AlTiN	AlCrN	AlTiSiN	TiAlCN	CrN	DLC / ta-C
Color									
Nano-Hardness, max. [HV]	2200	2900	3600	3200	3600	4000	3600	1800	7500
Appl.-Temp., max. [°C]	600	400	700	900	900	1100	800	700	400

Application Substrate	Application									
	Drilling	Turning	Milling	Sawing	Tapping	Broaching / Reaming	Injection Moulding	Stamping / Punching	Forming	
Steel										
Cast Iron										
Aluminum										
Brass / Bronze										
Copper										
Ti-Alloys										
Composite										



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